

BRINGING GLAZING to life





INNOVATION COMES BUILT-IN

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Morle GLASS & GLAZING



MORLEY GLASS Bringing Glazing To Life

Morley Glass and Glazing are the UK's largest manufacturer and distributor of Venetian & Pleated blinds, permanently sealed within a double glazed unit. Uni-Blinds[®] is a highly innovative system and offers many benefits, both aesthetically and practically, making them the number one choice of style-conscious home owners.

We have been successfully supplying this system for many years and are the only UK company to manufacture the pleated (Plissé) system in-house, enabling us to offer an unbeatable five working day lead time. The lead time for manual Venetian style Uni-Blinds is ten days from receipt of order from any given Friday. The Uni-Blinds system is designed for both domestic and commercial installations and is particularly suitable for bi-folding doors and windows.

Uni-Blinds venetian and pleated blinds are manufactured to the highest standards and specifications. Once sealed in the dust-free environment of the glazing cavity they will require no cleaning, always appear new and are protected from damage.

BEING PERMANENTLY SEALED WITHIN THE CAVITY OF THE DOUBLE-GLAZED UNITS MAKES UNI-BLINDS UNRIVALLED IN OF LIGHT AND SHADE. A F CON R ſ B NFO IG. **IN BI-FOL** DT CONTRO IG G $\left(\right)$ R **EGRA** ORS. THE INT L BLIND SYSTEM YNII ΕN HAVE ONE OF THE SAFEST BLIND SYSTEMS AVA Δ



*Window blind cords and chains can pose a risk for babies, children and vulnerable people who could injure or even strangle themselves on the hanging looped cords. This potential problem is eliminated by the use of Uni-Blinds, as the blind is inside the double-glazed unit, so effectively away from any misuse or danger. In our corded systems we use an external continuous cord loop that is held permanently against the glass, eliminating any chance of the cord hanging in a loose loop which could be dangerous.



1 CONCEPT: 4 CONTROL SYSTEMS











C SYSTEM – MAGNETIC CONTROL

The ScreenLine[®] system, designed with the rotational, frontal, magnetic control for raising and tilting a blind integrated within a double-glazed unit, utilises the force produced by two coupled, rotational, magnetic devices. One set of magnets is inserted in the blind head rail within the cavity and the other applied to the external glass surface. This magnet principle does not compromise the unit seal and guarantees the perfect integrity of the double-glazing unit.

M SYSTEM – MOTORISED

The ScreenLine SL20-22M and SL27M is a significant improvement on previous electrical systems used for raising/lowering and tilting integral blinds. Manufactured from high quality materials, coupled with the purity of aesthetic appearance and technical excellence, the system is particularly suited to prestigious projects, especially the exclusive contemporary domestic market.

F SYSTEM TOUCH – SOLAR POWERED

The ScreenLine SL20-22F Touch is a battery operated, motorised blind system. With this system, a venetian or pleated blind encapsulated within a double-glazed unit can be raised or lowered via a control device attached to the window or, more comfortably, by remote control. The system operates with standard, long-life rechargeable batteries and is equipped with a cleverly designed battery charger, which makes the system particularly suitable for residential and commercial environment.

S SYSTEM – SLIDER

The ScreenLine SL2OS is a manual system comprising a 14mm pleated blind integrated within a double-glazed unit with 20mm cavity. The blind movement is achieved by a magnetic device positioned centrally on the outer surface of the internal pane sliding across the glass surface. This external magnet interfaces with a similar internal magnet located in the movable headrail and it is so designed to absorb possible glass deflections.

WILL THEY MATCH MY COLOUR SCHEME?

Uni-Blinds come in a range of colours, with Venetian blinds being available in 10 colours to complement your chosen colour scheme.

AVAILABLE IN A RANGE OF COLOURS:



NEW EXCLUSIVE COLOUR!

RAL 7016 - only available from Morley Glass



MANUALLY CONTROL LIGHT AND SHADE WITH THE C SYSTEM

The SL20C system is manufactured in accordance with the highest technical specifications and production standards.

The slat raising, lowering and tilting function is achieved using a rotational magnetic transmission through the glass thereby guaranteeing the unit's hermetic seal.

We are the only UK company able to supply this system within 10 working days (based on order placed on a Friday).



blinds open





blinds partially closed

blinds fully closed



MAIN FEATURES

- Suitable for all vertical window applications
- Ideal solution for conservatory shading
- Total privacy and light control for folding sliding doors
- Gives excellent utilisation of partitioned office space
- Suitable for retro installation into existing frames
- Only viable option for bi-folding doors

DELIVERED EXCLUSIVELY WITHIN 10 WORKING DAYS*

*based on order placed on a Friday.







DESIGNED TO MAXIMISE YOUR OPTIONS FOR LIGHT AND SHADE CONTROL

The external magnet, fixed to the internal glass by double-sided high performance adhesive, allows perfect alignment with the internal magnet.

Raising and lowering is controlled using a continuous cord loop that drives the external magnet. The cord is held lightly under tension by a cord tensioner and fully complies with 'make it safe'.*

*Campaign in association with the British Blind and Shutter Association code of practice







Control knob



Wand Operation (tilt only use)



BE IN FULL CONTROL OF THE LIGHT IN YOUR HOME

So how are they actually operated? There are several different ways in which they work, and it is really down to preference.

Venitian Blinds can be operated by a rotational cord winder attached at the top of the room-facing pane of the double glazed unit (as can be seen in the picture), or by a 'wand' (a small pole attached at the top to the room-facing pane of the double glazed unit) which is twisted to open and close the blind.



FULLY AUTOMATED PRECISION CONTROL WITH THE M SYSTEM

The Uni-Blinds SL20-22M and SL27M system is a significant improvement on previous electrical systems used for raising/lowering and tilting blinds integrated within a 20, 22 and 27mm cavity double-glazed unit.

The improvements result in quicker installation procedures and a safer and smoother operation within the hermetically sealed unit.

The motorised venetian or pleated blind has an internal motor integrated within the blind head-rail and incorporates a micro-control unit plus encoder, which allows simultaneous, synchronized movement of groups of blinds.



Morley Glass has developed a unique control box for motorised blinds which eliminates installation issues and provides an aesthetically pleasing solution for control at your fingertips. All pre-wired and tested making it a faster, hassle free installation.



Manufactured from high quality materials, coupled with the purity of aesthetic appearance and technical excellence, the system is particularly suited to prestigious projects, especially the exclusive contemporary domestic market. And now exclusively supplied in 15 working days when ordered on a Friday.



CONTROL AT YOUR FINGERTIPS

For the discerning homeowner who prefers the speed and synchronicity of an automated home, Uni-Blinds can be connected to mains or battery operated motors for easy operation at the flick of a switch or by remote control.



WIRE-FREE SOLAR **POWERED ECO-FRIENDLY** SIMPLICITY WITH THE F SYSTEM TOUCH

The latest in innovative and ecological Italian design, the SL20-22F Touch is a battery operated, motorised blind system utilising venetian or pleated blinds, encapsulated within a 20-22mm cavity double-glazed unit.

The encapsulated blind is raised and lowered, and in the case of the venetian blind, slat-tilted via a discreet slide button control which is magnetically attached to the double-glazed unit.



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BENEFITS ARE:

- Streamlined installation procedur
- No need for electrician to install
- Hard-wired power supply not required
- Energy saving
- For 20 and 22mm cavity, in venetian and pleated versions
- 22mm cavity: warm edge spacer bar will be supplied as standard with orders issued from 2nd May 2013
- Small sized battery module, developed in co-operation with design specialists
- Touch control keys
- Possibility of use with both external and internal motor and automatic detection of motorised system
- Possibility of software updates
- Radio receiver available as option, also as retrofit solution
- Radio remote control available as option
- Batteries recharged by means of a micro-USB connector
- Batteries can be easily replaced



THE SL20-22F TOUCH IS POWERED AND CHARGED VIA AN EXTERNAL SOLAR PANEL.

The system is powered by standard long-life rechargeable batteries and is supplied with a cleverly designed battery charger. A remote control option is also available.

As well as private and residential situations this system is particularly suited to commercial installations such as medical and educational environments, offices, schools and colleges.





OUR NEW TOUCH BATTERY PACK

SL2380 Battery Module – available in white S102 and anthracite grey S159

PLEATED BLINDS: A HIGH PERFORMANCE ALTERNATIVE

The SL20-22C is particularly suited to structural façades, although there are actually no limits to its application. It ensures the insulating properties of the double glazing unit are maintained over time, notably protection from dirt and weather conditions. The integrated unit can be fitted into the window frame in the same way as standard insulating glass.

The external magnetic device is applied on to the glass by means of high-resistance adhesive tape and contains a cord loop and magnet that is perfectly interfaced with the magnetic joint of the internal drive (housed inside the head rail). The movement applied to the cord enables the rotation of the magnets that activate the blind. The cord is kept under tension by means of a special cord tensioner applied on the glass.

AVAILABLE IN A RANGE OF COLOURS:

VEROSOL FABRIC			
292	734	882	
741	738	936	
773	778	998	
134	441	000	VANITY FABRIC
162	823	829	C010
137	386	999	C000

Colours are for illustration purposes only. Colour swatches available on request.

A double glazing unit with integrated Uni-Blinds is an excellent screen against solar radiation and offers the possibility to quickly and easily adjust the internal environmental lighting level. Due to the glass transparency, the use of standard double glazing units is often not enough to guarantee correct control of solar energy. A Uni-Blinds integrated system filters the light and affects its value by the tilting of the slats (in the case of venetian blinds) or by lowering the blind (in the case of pleated blinds). Temperature and visual comfort are improved according to the various seasons.





WE MANUFACTURE AND DISTRIBUTE NATIONWIDE WITHIN 5 WORKING DAYS

Our exclusive contract to manufacture integral pleated C and S System Uni-Blinds in the UK, gives us the unprecedented capability to manufacture and distribute nationwide within five working days.

Our operatives have been trained in Italy to manufacture this leading-edge product to the exacting standards required.

UNI-BLINDS: AT THE FOREFRONT OF WINDOW BLIND SAFETY

A primary consideration of family living space must always be safety. As would be expected from the UK's largest supplier of integral blinds all Uni-Blinds fully conform to the guidelines laid down by the British Blind and Shutter Association and none of our products are recommended for installation with free hanging cords which is a major concern for families with children.

The risks are eliminated using Uni-Blinds because the external cord mechanism is held securely against the double glazed unit and by using the bottom cord tensioner. Uni-Blinds 1600mm high and above are supplied with a standard cord length of 1000mm with other lengths available on request.

Morley Glass and Glazing is the only UK integral blind manufacturer and supplier affiliated with the BBSA.



TENSIONER

This holds the cord securely against the glass so that it is out of reach from children. The cord/chain is then secured as shown in the image opposite.

Thanks to their patented automatic release system, Uni-Blinds eliminate the risk from looped blind cords and chains.







Uni-Blinds, members of the British blind and shutter association



RECOMMENDED BY THE EXPERTS

George Clarke of TV show The Restoration Man demonstraits the advantages of a Uni-Blind installation.

INNOVATIONS IN GLAZING

NEW CONCEPT GLAZING FOR YEAR ROUND COMFORT, KEEPING YOU WARM IN WINTER AND COOL IN SUMMER

PLANITHERM – 4SEASONS YEAR ROUND COMFORT CONTROL

Uni-Blinds are complete sealed double glazed units manufactured by Morley Glass & Glazing, which are tailored for conservatory windows and doors by using Planitherm 4S glass. This special Saint-Gobain Glass product is designed for year round comfort, keeping the conservatory interior warm in winter and cool in summer - reducing peak summer temperatures by up to 13°C.

The glass is supplied by Planitherm specialist GLASSOLUTIONS Solaglas and is designed to reduce heat loss more effectively than traditional low-E products. Planitherm 4S reflects up to 57% of solar heat gain through conservatory sidewalls and offers outstanding clarity to maximise natural light with reduced glare to provide an enhanced level of visual comfort. Its neutral appearance also matches surrounding glazing to maintain aesthetics.

KEEP WARM IN WINTER

- PLANITHERM 4S conservatory wall glass:
- Provides unbeatable thermal insulation, reflecting heat back into the room and reducing heat loss more effectively than traditional low-emissivity glass products
- 63% less heat loss compared to ordinary double-glazing
- Has market leading thermal efficiency (a U-value of 1.0W/m2K), far exceeding all current available products
- Increases energy efficiency by retaining more heat in the room
- Reduces your heating bills
- Reduces the environmental impact of excess energy production
- Maximises the amount of natural daylight coming in to your home, especially important during the darker winter months

- Reduces cold spots and draughts

- Virtually eliminates internal condensation

KEEP COOL IN SUMMER

The PLANITHERM 4S glass is combined with our solar control roof glass products to create high performance conservatory roof glass with outstanding thermal efficiency.

However, when purchasing a conservatory, many people choose solar control glass for the roof, but do not consider it for the sidewalls. In south or west facing conservatories in particular, the amount of heat build up can make the conservatory uncomfortable, even when solar control glazing has been used overhead.

When used alone in conservatory side walls, PLANITHERM 4S:

- Provides excellent levels of solar protection for conservatory side walls, reducing unwanted heat by more than 57%
- Has an attractive neutral appearance giving you a clear view of your surroundings



SGG PLANITHERM TOTAL PLUS

The difference is clear using Planitherm[®] Total Plus - the ultimate thermal performance without any detriment to the clarity of the glass.



No unsightly tint - Unlike traditional low-E coatings that suffer from an unsightly yellow tint, SGG PLANITHERM looks very clear. This means your curtains or Georgian Bars will not look dirty or discoloured

More light - less tint also means more light can enter the room, making it more comfortable and luminous

No 'haze' effect - SGG PLANITHERM does not suffer from the unsightly tint commonly associated with traditional low-E products

PLANITHERM HAS THE BEST LIGHT TRANSMISSION PROPERTIES COMPARED TO ALL COMPETITOR PRODUCTS



SEE THE POSSIBILITIES, FEEL THE BENEFITS, WITH YEAR-ROUND COMFORT

The potential uses of a conservatory are as diverse as the designs available. Some are looking to add extra living space that can be used year round as a dining room, children's playroom, home office or similar, while others are looking to create a seamless, visually connected link between home and garden.

Conservatories can offer a bright and airy place to relax and enjoy uninterrupted views of outside whilst maintaining a comfortable inside ambience. When choosing a conservatory you need to ensure that it will match your own specific lifestyle requirements and it is here that the right choice of glass is key. By considering a combination of SAINT-GOBAIN GLASS products and tint finishes you can create the conservatory that is perfect for you.



Heat reflection: measured by taking the opposite or inverse of the glazing solar factor. Solar Factor is the percentage of the total solar radiant heat energy entering the room through the glass. Reflects up to 78% of the sun's heat, keeping the conservatory up to 9°C cooler in the summer.

Thermal insulation: a measure of the rate of heat loss through the glazing. A principle reason for installing energy efficient glass, the lower the u-value the better the glass is at retaining heat. 63% better insulation than standard glass, keeping you warmer in winter and saving you money on your heating bills.

Self-cleaning glass: the self-cleaning coating is fully integrated into the surface of the glass ensuring its permanency. In a process called 'catalysis' the coating uses UV rays from the sun to break down organic dirt and turns the surface hydrophilic. Rain or hose pipe water then forms a sheet of water and rinses the dirt away, reducing the need for manual cleaning. Also prevents water droplets from forming which means clear views, even when it's raining.

Glare reduction: measured by the inverse of 'light transmission', the proportion of the visible light spectrum that is transmitted through the glass. It is important to reduce the transmission of concentrated light, especially in the roof, to maximise visual comfort. Reduces up to 68% of the sun's glare, maximising visual comfort on the brightest of days. Like sunglasses for your roof!

Virtual elimination of condensation: Internal condensation will only begin to form at an average external temperature of -11°C (in timber/PVCu frames at an internal temperature of 20°C and 50% relative humidity).

Your choice of glass for the roof and vertical glazing will have a major impact on the overall feel and comfort of your conservatory.

Choosing the right glass is perhaps one of the most important decisions that you will need to make, but it needn't be a tough one. The following comparison chart is designed to help you choose the perfect combination of SAINT-GOBAIN GLASS products that will enable your new conservatory to exactly match your specific criteria.

Application	Inner Pane	Outer Pane	Heat Reflection	Glare Reduction	U-values	reduced condensation	naturally self-cleaning
ROOFS	BIOCLEAN AQUA	PLANITHERM 4S	78%	68%	1.0 (W/m ² k)	1	1
ROOFS	BIOCLEAN NATURA	PLANITHERM 4S	71%	63%	1.0 (W/m ² k)	1	1
ROOFS	BIOCLEAN AZURA	PLANITHERM 4S	67%	53%	1.0 (W/m ² k)	1	1
ROOFS	BIOCLEAN SOLARA	PLANITHERM 4S	66%	58%	1.0 (W/m ² k)	\checkmark	1
ROOFS	PLANITHERM 4s	FLOAT GLASS	57%	35%	1.0 (W/m ² k)	1	×

SOLAR CONTROL GLASS

HELPING TO KEEP YOUR INTERIORS COOLER IN SUMMER – MAXIMISING THE USE OF YOUR CONSERVATORY.

The glass used in our conservatory roof glazing has a versatile solar control coating. It helps to prevent the build up of heat during hot summer months. The solar control coating reflects the heat from the sun back to the outside of the conservatory keeping the interior cooler in the summer months, and significantly reduces the amount of heat that is able to pass into your conservatory providing you with a more comfortable and usable living space.

The coating is incorporated into our Natura and Aqua roof glass solutions for maximum solar control and is combined with PLANITHERM 4S glass for maximum thermal insulation. The coloured tints on our roof glass also provide solar control as they absorb more heat and radiate it back to the outside. Combining a tint with a coating to reflect even more heat will increase the overall cooling performance even further.

The result? You can have the best of both worlds - solar control coating to keep cooler in warmer summer months, and the thermal retention properties of PLANITHERM 4S in the winter.





NORMAL GLASS

BIO-CLEAN GLASS

SELF-CLEANING GLASS

SPEND MORE TIME RELAXING AND ENJOYING THE VIEW RATHER THAN CLEANING THE WINDOWS!

A revolutionary self-cleaning coating is applied to our glass as part of the manufacturing process, which means that it is fused to the surface of the glass and therefore lasts the lifetime of the pane.

The BIOCLEAN coating uses both rain and natural light from the sun to efficiently combat the dirt and grime that accumulates on the outside of the window. By significantly reducing the need for manual cleaning it provides the ideal solution for keeping those hard or dangerous to reach areas clean, leaving you with more time to relax and enjoy your conservatory.

How does it do that?

There are two processes at work in our self-cleaning glass. Firstly, the special coating harnesses natural daylight which triggers the breakdown of the dirt and grime on the outer surface of the glass. Secondly, when rainwater hits the glass, rather than forming droplets it flattens and spreads out across the surface of the glass helping to wash away the loosened dirt and grime. This sheeting effect also minimises spots and streaks by helping the glass to dry more quickly and evenly.









GLARE (%)





REDUCED CONDENSATION



NATURALLY SELF-CLEANING

AQUA BIOCLEAN + SOLAR CONTROL

Aqua tinted roof glass with high performance solar control coating and low-maintenance self-cleaning.

- Pleasant and relaxing aqua-green appearance to complement both your interior and the surrounding natural tones of your garden
- Reflects and absorbs up to 78% of the sun's heat, reducing the need for costly air conditioning and blinds that will obscure your view
- Gives the best available solar control
- Aqua tint helps to absorb the sun's light and reduce uncomfortable glare by over 65%
- Reduces the bleaching effect of the sun by blocking 94% of the sun's UV rays, prolonging the life of your conservatory furniture and soft furnishings
- Glass stays cleaner for longer
- Easier and less frequent cleaning
- Ongoing cost savings lower air conditioning and cleaning bills
- Reduced impact noise of precipitation compared to polycarbonate roof panels









GLARE (%)





REDUCED CONDENSATION



NATURALLY SELF-CLEANING

NATURA BIOCLEAN + SOLAR CONTROL

A virtually neutral roof glass with high performance solar control coating and low-maintenance self-cleaning.

- Very neutral appearance, enabling you to balance your conservatory glass with your home's existing glazing
- Maximises natural light, creating a fresh feel for your conservatory and the adjoining rooms
- Reflects up to 71% of the sun's heat, reducing the need for costly air conditioning and blinds that will obscure your view
- Solar control coating reduces uncomfortable glare by over 60%
- Reduces the bleaching effect of the sun by blocking 87% of the sun's UV rays, prolonging the life of your conservatory furniture and soft furnishings
- Glass stays cleaner for longer
- Easier and less frequent cleaning
- Ongoing cost savings lower air conditioning and cleaning bills
- Reduced impact noise of precipitation compared to polycarbonate roof panels









REDUCED GLARE (%)





REDUCED CONDENSATION



NATURALLY SELF-CLEANING

AZURA BIOCLEAN

Blue tinted roof glass for solar control and low maintenance self-cleaning.

- Allows light in to create an open, airy space
- Highest light transmittance of the range allows light in and absorbs up to 67% of the sun's heat, reducing the need for costly air conditioning and blinds that will obscure your view
- Attractive blue tint filters light and reduces glare by over 50%
- Reduces the bleaching effect of the sun by blocking 87% of the sun's UV rays, prolonging the life of your conservatory furniture and soft furnishings
- Glass stays cleaner for longer
- Easier and less frequent cleaning
- Ongoing cost savings lower air conditioning and cleaning bills
- Reduced impact noise of precipitation compared to polycarbonate roof panels





HEAT REFLECTION (%)



REDUCED GLARE (%)



REDUCED



NATURALLY SELF-CLEANING

SOLARA BIOCLEAN

Bronze tinted roof glass for solar control and low maintenance self-cleaning.

- The Bronze tint perfectly complements timber and dark-framed conservatories, giving it that rustic feel
- Reflects up to 66% of the sun's heat, reducing the need for costly air conditioning and blinds that will obscure your view
- Bronze tint absorbs natural daylight to reduce glare by over 55%
- Reduces the bleaching effect of the sun by blocking 89% of the sun's UV rays, prolonging the life of your conservatory furniture and soft furnishings
- Glass stays cleaner for longer
- Easier and less frequent cleaning
- Ongoing cost savings lower air conditioning and cleaning bills
- Reduced impact noise of precipitation compared to polycarbonate roof panels



Morley Glass are the largest supplier of Screenline products in the UK. This is our core product, enabling us to give you, the customer the best and most informed service available.

Ian Short, Managing Director of Morley Glass and Glazing with Allessandro Pellini, Worldwide Commercial Director of Pellini S.p.A blinds in Codogno.



PEACE OF MIND

Morley Glass are the only UK manufacturer of pleated integral blinds and our manufacturing operatives have been trained to the highest standards to ensure that our Uni-Blind units reach you in perfect condition. All our Uni-Blind units carry a ten year guarantee on the glazing unit and a five year guarantee on the integral blind components.

10 YEAR GUARANTEE IS GIVEN ON OUR STANDARD UNITS

5 YEAR GUARANTEE ON OUR UNI-BLIND PRODUCTS

OUR NATIONWIDE SERVICE ENGINEER

In addition to our stringent manufacturing processes and quality control checks, we are the only integral blind company in the UK to employ a full time service engineer. This ensures that our clients and their end users have access to and the full support of our highly experienced Engineer who is available to provide support on installation queries or advice on operation issues, once installation is completed. He is also available to attend on-site visits nationwide and he will always endeavour to arrange a convenient time for your client.

"Many thanks for all the help and assistance yesterday, Blinds are working perfectly. Can you please pass on my thanks to lan for his persistence in achieving a fully operational system."

Keith Jackman Harmony Profiles Ltd

"I would like to thank you for the excellent service I have received from your company. Thanks for sending your engineer down to look at the installation, he was able to fix one on-site and arranged for a new unit to be manufactured to replace the other."

Rob Maidment Advanced Alloys Limited

"Many thanks for your action in this regard. We have a wonderful and enduring set of products from your organisation."

lain Johnston

"Our partnership with Morley Glass is a vital component to maintaining the exceptionally high standards we set ourselves, both in customer service and in the high quality of our bespoke products - we are pleased to endorse the whole team at Morley Glass who always provide a fantastic service, a quick response time and great after sales service. We need suppliers who offer the same high standards and are willing to help and offer reliability. Morley Glass never fail to impress."

Nick Loades Sunfold Systems Ltd



"Because we purchased integral blinds as a complete encapsulated unit from Morley Glass & Glazing Ltd, we have totally eradicated any manufacturing issues and have the peace of mind of knowing that their UniBlind product is fully guaranteed for five years. A deciding factor in our decision was that we also have the support of their highly experienced Service Engineer should we need advice or a site visit after installation."

Peter Davison, Alpine Window & Door Systems Ltd

We've just had the blinds fitted ϑ we are absolutely delighted with their appearance. Many thanks for your prompt and efficient service.

Robert Morris









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